

**50-inch Straight LED Light Bar
Upper Windshield for 07-13 GM**

15100

1 - Driver Side Bracket
1 - Passenger Side Bracket
2 - Rubber Spacer Pads
6 - 5/16" x 1" Button-head Screws
6 - Nut Inserts
6 - 5/16"x1" Bolts, Washers and 3/8" Nuts

PRE-INSTALLATION

Professional installation by a certified technician is strongly recommended.

Not responsible for altered products. No claims are made regarding any after-market devices. Any and all claims implied in this document excluded.

NOTES:

Light bar not included in kit.

REQUIRED TOOLS:

1/2" Wrench	9/16" Wrench	3/16" Allen Wrench	6mm Allen Wrench	Center Drill
33/64" Drill Bit	Tape Measure	Masking Tape	Permanent Marker	

INSTALLATION INSTRUCTIONS

- STEP 1:** Disconnect positive battery lead before installation.
- STEP 2:** Open doors and pull back weather stripping above windshield on both sides.
- STEP 3:** Apply masking tape to painted surface so brackets will not scratch paint.
- STEP 4:** Install brackets on 50" light bar (not included). Use hardware supplied with kit and hand tighten.
- STEP 5:** Place brackets on top of door frame 1/2" above windshield. Mark mounting holes with marker or punch (3 per side).
- STEP 6:** Remove brackets from vehicle. Drill holes with center drill or 1/4" drill bit.
- STEP 7:** Drill holes out to 33/64" (.515") diameter.
- STEP 8:** Assemble nut inserts. Place washer on 5/16" x 1" bolt, then thread on 3/8" nut. Thread bolt (with nut and washer) into nut insert. Place assembly into hole in door frame.
- STEP 9:** Hold nut in place with 9/16" wrench and tighten bolt with 1/2" wrench to compress insert and hold it in place.
- STEP 10:** Repeat for all six nut inserts.
- STEP 11:** Place rubber spacer pad on inside of each bracket.
- STEP 12:** Remove masking tape.
- STEP 13:** Hold light bar and brackets in place and line up mounting holes. Secure with included 5/16" x 1" button-head screws. Tighten with 3/16" allen wrench.
- STEP 14:** Tighten light bar mount screws on each side with 6mm allen wrench.
- STEP 15:** Wire power to light bar per instructions supplied with kit.
- STEP 16:** Reinstall factory rubber door seal.
- STEP 17:** Reconnect positive battery lead.

POST-INSTALLATION

MAINTENANCE: Periodically check to ensure that all fasteners are properly tightened.